cemdure

STRONG

SELF-LEVELLING SCREED FOR MEDIUM LOAD

PRODUCT DESCRIPTION

CEMDURE STRONG is a cementitious self-smoothing screed formulated from High Alumina Cement. It is a pre-blended dry powder, designed for use in domestic and commercial buildings. CEMDURE STRONG can be applied both manually or with an automatic continuous mixing pump (without mortar hopper) after addition of water.

APPLICATIONS

CEMDURE STRONG is designed for use as a thin levelling screed for light and medium load. It is ideal as a base layer for synthetic resin, where fast drying is required.

ADVANTAGES

- Ready to receive epoxy coating after 24hrs •
- Compressive strength \geq 32 N/mm² •
- Remarkable smoothness .
- Maximum adherence
- Fast curing •
- Seamless

Material consumption

Storage

Shrink-proof and tension free .



TECHNICAL DATA		
Water content 18%. 50% RH and temperature of 20°C during processing		
Flexural Strength	8 N/mm ² after 28 days	
Compressive Strength	> 32 N/mm ² after 28 days	
Adhesion to subfloor	> 2 N/mm ²	
VOC-value	free from ammonia and formaldehyde	
Particle size	max. 1 mm	
Free shrinkage	< 0,5‰ (measured at 50% RH)	
pH-value	approx. 11,5	
Flowability (Flow ring test SS 923519 (diam.50x23mm)	150 - 155 mm	
Water stability	water stable (expansion under water < free shrinkage)	

PROCESSING DATA	
Water admixture	18% (4,5 litres/ 25 kg bag)
Min. floor temperature	+6 °C
Dry powder density	approx. 1,6 g/cm ³
Wet density	> 2 g/cm ³
Open time	approx. 15 minutes depending on temperature
Curing time	1-2 hours for foot traffic24 hours for light traffic1 week for full loading

approx. 1,75 kg per mm thickness/m²

6 months in dry conditions, max. 20°C and 50% RH

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USER GUIDE

For application in smaller area's CEMDURE STRONG can be mixed in a in a barrel or drum and spread out on the floor. Normal thickness is 6 - 10 mm, but the material can be laid up to 25 - 30 mm in one operation. The semi-hardened material may be easily formed or cut allowing any necessary adjustments to be made.

Under normal conditions foot-step traffic onto the floor is possible after 1-2 hours and the final heavy loading after 1 week depending on local conditions.

SUBFLOOR

CEMDURE STRONG should be laid on a well prepared subfloor. Falls may be maintained by applying from higher to lower end.

PREPARATION OF THE SUBFLOOR

The surface to be treated must be hard, sound and free from surface contamination, all dust should be vacuumed from the surface. Concrete laitance and old coatings should be removed mechanically e.g. by shot blasting, scabbling or scarifying. Concrete contaminated by oil or grease may require flame gunning and/or treatment with a proper degreaser.

Apply CEMPRIME AC on the subfloor.

MIXING

Use only clean potable water with a max. temperature of $+20^{\circ}$ C at a rate of 4,5 liter per 25 kg bag. The mixed material should be used within 15 minutes.

CLEANING

All tools and equipment should be cleaned promptly with water.

APPLICATION

Door threshold, stairs, drains and gullies should be isolated with foam barrier strips. Larger areas should be divided into bays in the case a mixing pump is used. Normal width of the bay is 8 -12 meters, depending on the pump capacity.

HEALTH AND SAFETY



Contains quartz and cement, cement moist is corrosive. Protect eyes and prevent prolonged skin contact, keep out of reach of children. CEMDURE STRONG does not contain casein or other protein bearing additives that develop ammonia during the curing process. For further information refer to the safety data sheet of CEMDURE.

Transport: No classified product.

GENERAL

The general information provided in the present technical description, application guidelines and other recommendations, is based on research and experience. However, the client is obliged to determine himself whether the products are suitable for use. The characteristics given here are average values, obtained at 20°C and 50% RH, and were drawn up according to the current state of technology. As of publication, the present technical descriptions will replace all previous ones.

Please take into account different local conditions such as ventilation, floor temperature and humidity. Do not process at temperatures below +5° C. High humidity and low temperatures slow down the constriction and the curing. Do not add other products!

Consult our web site www.cemart.eu to download the latest version of our technical data sheet.

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EN 13813 CT-C30-F7 - Cementitious screed

Reaction to fire	NPD	Wear resistance	AR6	
Release of corrosive substances	СТ	Sound insulation	NPD	
Water permeability	NPD	Sound absorption	NPD	
Water vapour permeability	NPD	Thermal resistance	NPD	
Compressive strength	C30	Chemical resistance	NPD	
Flexural strength	F7			

NPD = No Performance determined